



ASSEMBLY INSTRUCTIONS:

1. INSTALL ALUMINUM STUDS IN MANIFOLD WITH 5/32" ALLEN WRENCH TILL THREADS BOTTOM OUT. (DO NOT OVER TIGHTEN).
2. TRIM UNIVERSAL BLOWER BASE GASKET TO MATCH THE BOTTOM OF SUPERCHARGER, AND SET ON MANIFOLD.
NOTE - DO NOT USE SILICON ON BASE GASKET AS IT MAY DISTORT SUPERCHARGER AND CAUSE DAMAGE TO THE SUPERCHARGER.
3. CAREFULLY SET THE SUPERCHARGER ON TOP OF MANIFOLD AND BOLT DOWN WITH FLANGED ALUMINUM NUTS.
TORQUE SUPERCHARGER TO 10-12FT LB, STARTING FROM THE CENTER WORKING OUT.