



ASSEMBLY INSTRUCTION:

1. REMOVE COUPLER FROM SNOOT ASSEMBLY (IF COUPLER IS TOO TIGHT USE OF A SCREW DRIVER/PRY BAR MAY BE NECESSARY TO REMOVE).
2. BOLT SNOOT COUPLER TO DRIVE GEAR USING (6) 5/16-24 X 3/4 SOCKET HEAD CAP SCREWS. USE RED LOCTITE, AND TORQUE TO 30 FT LB.
3. PUT SMALL AMOUNT OF GREASE ON SPLINES, AND BOLT THE SNOOT (WITH GASKET) TO THE FRONT COVER, USING (6) 5/16-18 X 1" SOCKET HEAD CAP SCREWS. USE SILICON/THREAD SEALER ON THREADS TO PREVENT OIL FROM LEAKING PAST THREADS, AND TORQUE TO 20 FT LB.